

Air Pollution Control

JUN - 6 1986

RECEIVED

Corporate Office  
Hoover Universal, Inc.  
825 Victors Way  
P.O. Box 1003  
Ann Arbor, Michigan 48106  
Tel. (313) 665-1591

Raymond Jusak  
Corporate Environmental Engineer

June 5, 1986

HOOVER  
UNIVERSAL

Mr. Byron Lane, P.E.  
Environmental Engineer  
Department of Natural Resources  
Fourth Floor  
State Office Building  
301 E. Louis Glick Hwy.  
Jackson, MI 49201

Dear Mr. Lane:

The attached Plan involving closure at Universal Die Casting, Inc. is submitted for your review. I trust it meets the criteria directive you provided in your April 15, 1986 letter. Project duration is estimated to span forty-five (45) days after commencement, allowing for weather and other conditions beyond our control.

I will await your notification before proceeding. Thank you for your continued direction.

Sincerely,



Raymond Jusak  
Corporate Manager of  
Environment and Energy

RJ:mab

cc: M. O'Rourke  
L. J. Smith  
M. Frisch  
L. Zackary

*Universal Die  
Casting, Inc.  
formerly  
Hoover Universal, Inc.  
Saline*

HOOVER UNIVERSAL  
Closure Plan

Washtenaw

307

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JUN - 6 1986

RECEIVED

CLOSURE PLAN

UNIVERSAL DIE CASTING, INC.  
(formerly Hoover Universal, Inc.)

232 Monroe Street  
Saline Michigan

UDC Sample Data

<u>Sample</u>	<u>Aroclor 1242</u>	<u>Total PCB</u>
1A	LD	LD
1B	LD	LD
2A	LD	LD
2C	LD	LD
3A	LD	LD
3C	LD	LD
4A	0.92 mg/kg	0.92 kg/kg
4C	1.20 mg/kg	1.20 mg/kg

LD - less than detection limit; limit ranged from 0.59 mg/kg to 0.67 mg/kg during this analysis.

Sample Date - 2/27/86

STATE OF MICHIGAN



JAMES J. BLANCHARD, Governor

DEPARTMENT OF NATURAL RESOURCES

RONALD O. SKOOG, Director

NATURAL RESOURCES COMMISSION

THOMAS J. ANDERSON  
E. R. CAROLLO  
MARLENE J. FLUHARTY  
STEPHEN F. MONSMA  
O. STEWART MYERS  
RAYMOND POUPORE  
HARRY H. WHITELEY

Reply To:

4th Floor  
State Office Building  
301 E. Louis Glick Hwy.  
Jackson, MI 49201

April 15, 1986

Mr. Raymond Jusak  
Corporate Environmental Engineer  
Hoover Universal, Inc.  
825 Victors Way  
P.O. Box 1003  
Ann Arbor, Michigan 48106

Subject: Universal Die Casting, Inc.  
Saline, Michigan

Dear Mr. Jusak:

Attached are the analytical results of the soil samples taken at the Universal Die Casting (UDC) Saline Plant site on February 27, 1986. You will note that low levels of PCB were present in two of the eight samples taken; no PCB was detected in the remaining samples.

This sampling work essentially completes that portion of the 1983 Hydrogeologic Evaluation pertaining to the black-oily substance (BOS) found to contaminate subsurface soils at the UDC plant site. A plan of remedial action should now be developed. This plan should contain provisions for ending the venting of BOS to the Saline River, and the prevention of its movement to adjacent properties. Please submit the plan to this office by May 30, 1986.

If you should have any questions or comments, feel free to contact me.

Sincerely,

A handwritten signature in cursive script, appearing to read "Byron Lane".

Byron Lane, P.E.  
Environmental Engineer  
Surface Water Quality Division  
(517) 788-9598

BL:rg

Attachment

cc: Dan Judson, UDC  
Matthew Frisch, GWQD, Geo.

Section I  
Written closure plan

## TABLE OF CONTENTS

Section I	Written closure plan
Section II	Soil borings map
Section III	Perimeter barrier and sample location map
Section IV	Barrier details
Section V	Logs of sample borings

#### DESCRIPTION OF CONDITIONS

Oil has been determined to exist in a soil stratum located within the southeast portion of property owned by Universal Die Casting, Inc., 232 Monroe Street, Saline, Michigan. The perimeter of the oil plume, its depth, and the groundwater flow direction has been determined.

The oil is stratified in a layer of sand and sand/pebbles which overlays a gray plastic clay. The oil impregnated layer occurs at a depth under the soil surface beginning at about 6'0" to 10'0" and proceeding to the clay layer which is typically encountered at a depth of 10'0" to 12'0" from surface soil.

Utilizing this information, a plan of closure has been developed as follows.

#### CLOSURE PLAN

It is anticipated that closure will take place in five stages: cutoff wall, strip soil, excavate, sample/analyze, and backfill. The area containing oil as depicted in drawing S1 will be addressed. Details of each stage is provided below.

Cutoff Wall - on all boundaries except riverside, a ditch approximately 2' 0" in width (see detailed drawing D1) will be installed around the perimeter of the area containing oil (see drawing S2). This wall will consist of a soil type that has a permeability coefficient sufficient to minimize infusion of groundwater into the work area and simultaneously restrict oil from exuding out of the area. The wall will be placed at a depth extending into the underlying clay structure forming a keyed in dike.

The work area bordering the Saline River likewise will be isolated by a soil barrier (see detail drawing D2) which will connect to the soil walls extending from the soil portions of the project. Thus the work area will be protected from internal/external liquid migration during subsequent closure stages.

Strip Soil - within the boundaries of the cutoff wall visually clean surface soil will be stripped and stockpiled outside of the boundaries for later use as backfill.

Excavation - Contaminated soil will be excavated and loaded onto transport vehicles for appropriate disposal. Excavation will occur from within the cutoff wall boundaries extending to the depth of underlying clay.

Free liquid concentration due to rainfall or as encountered during excavation will be evaluated for separation (oil/water) qualities. Clean water, that which is determined to contain less than 10.0 mg/l of oil will be discharged to the Saline River. Free oil will be evacuated for proper disposition (reclaim/disposal).

If sufficient oil/water separation is not attainable, free liquid will be solidified by add mixing a solid stabilizer (lime, flue dust, etc.) within the cutoff wall boundary. The solidified mixture will then be removed for disposal.

Sampling/Analysis - samples will be retrieved from points of approximate equal distribution throughout the work area (see drawing S2). Samples will be extracted using a trier from a depth beginning 4" to 6" beneath sample soil surface and progressing to a total depth of 12" to 18". Nine samples in total will be taken.

Samples will be evaluated for oil and grease content using sample analysis method 413.1 as given in Test Methods For Analysis of Water and Wastes, publication EPA-600/4-79-020. The area intersecting sample points between each sample point that tests above an oil and grease concentration of 10.0 mg/l will be excavated an additional depth of 18" and resampled: this process will be repeated until a clean area is determined.

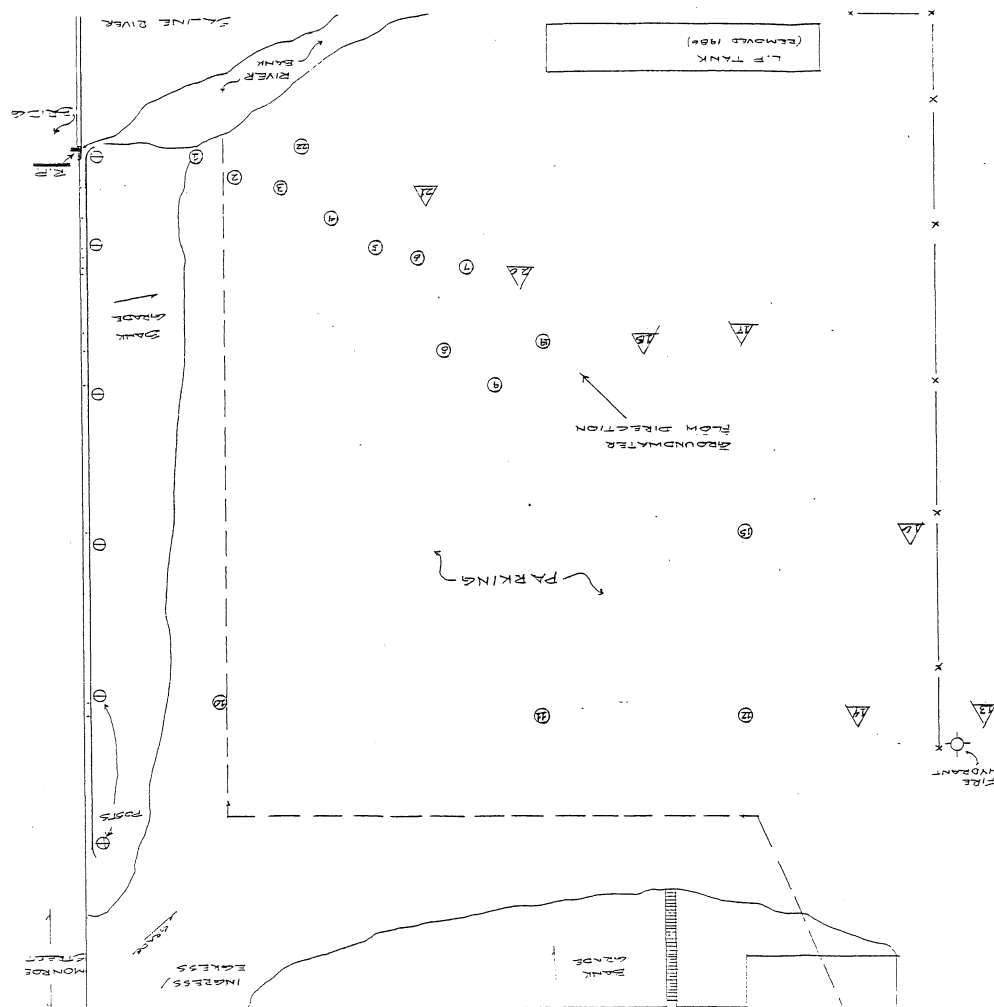
Backfill - The entire work area will be backfilled utilizing stockpiled soil and clean soil fill. Final grade will be returned to original elevations. Barrier soil used at the river will be placed within original bank boundaries. The river bank will be restabilized with rock or appropriate material to prevent undo erosion.



IS

$\Delta$  = CLEAN SAMPLES

014722RF	FROM	WEST
014722RF	FROM	WEST



SOUNDING POINT		DISTANCE IN FEET	
		FROM NORTH	WEST
1	3	24	
2	6	33	
3	9	44	
4	15	54	
5	22	64	
6	24	74	
7	26	84	
8	44	78	
9	52	89	
10	120	28	
11	123	99	
12	123	143	
13	123	194	
14	123	103	
15	33	143	
16	83	183	
17	40	143	
18	42	122	
19	42	100	
20	27	93	
21	11	74	
22	0	48	

○ = CONTAMINATED SAMPLES

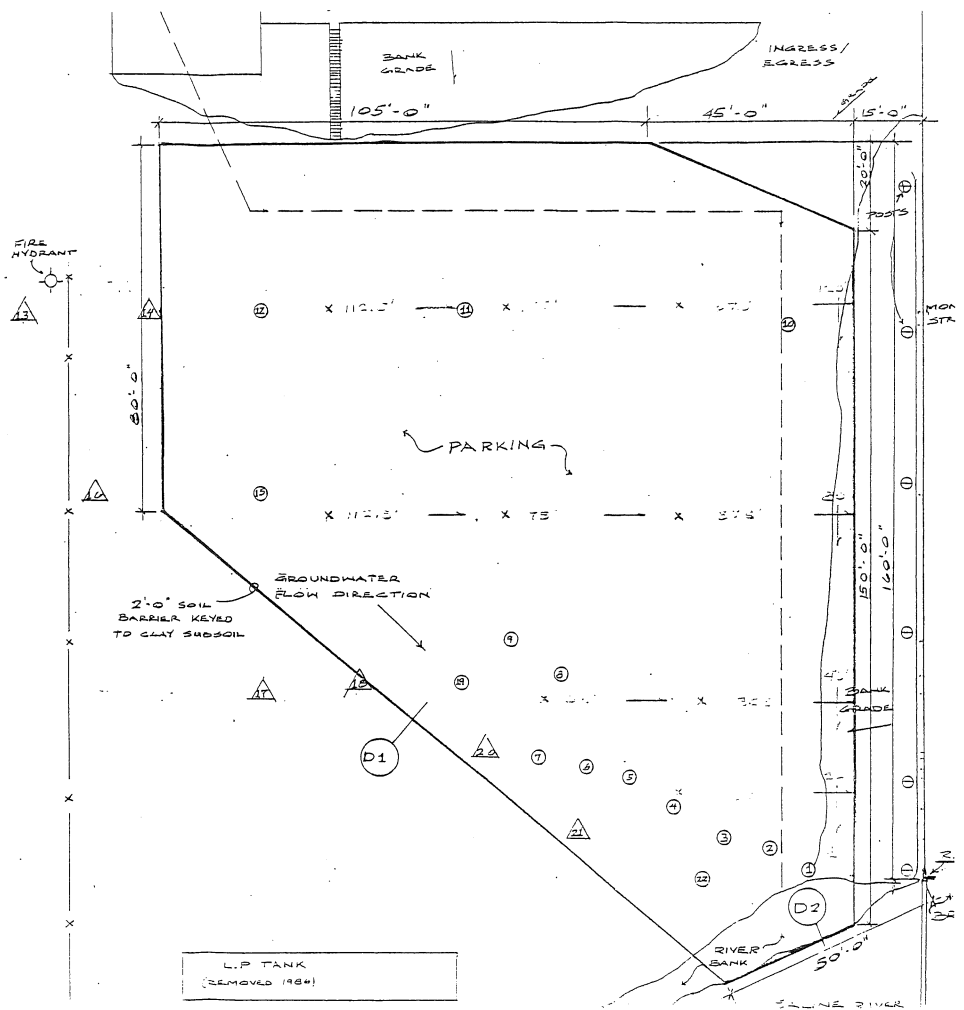
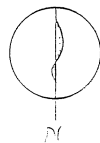
$\Delta$  = "CLEAN" SAMPLES

X : SAMPLE 2 (From part A)

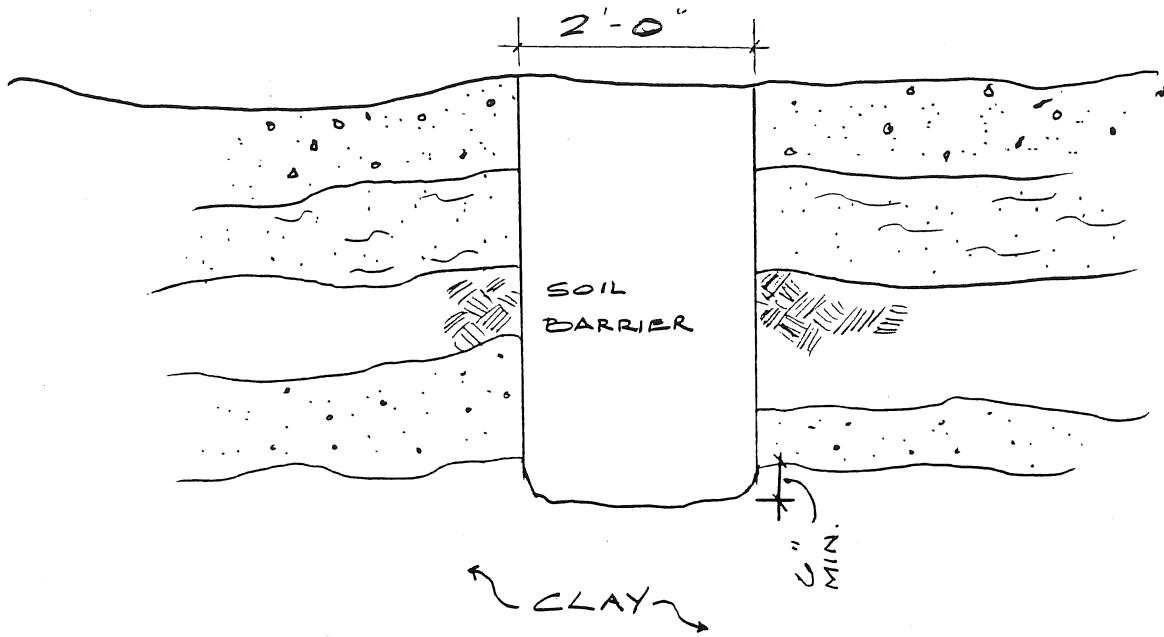
UNIVERSAL DIE CASTING, INC.  
1 LY-HOOVER UNIVERSAL)  
MONROE ST., SALINE, MICH.

$$\leq 2$$

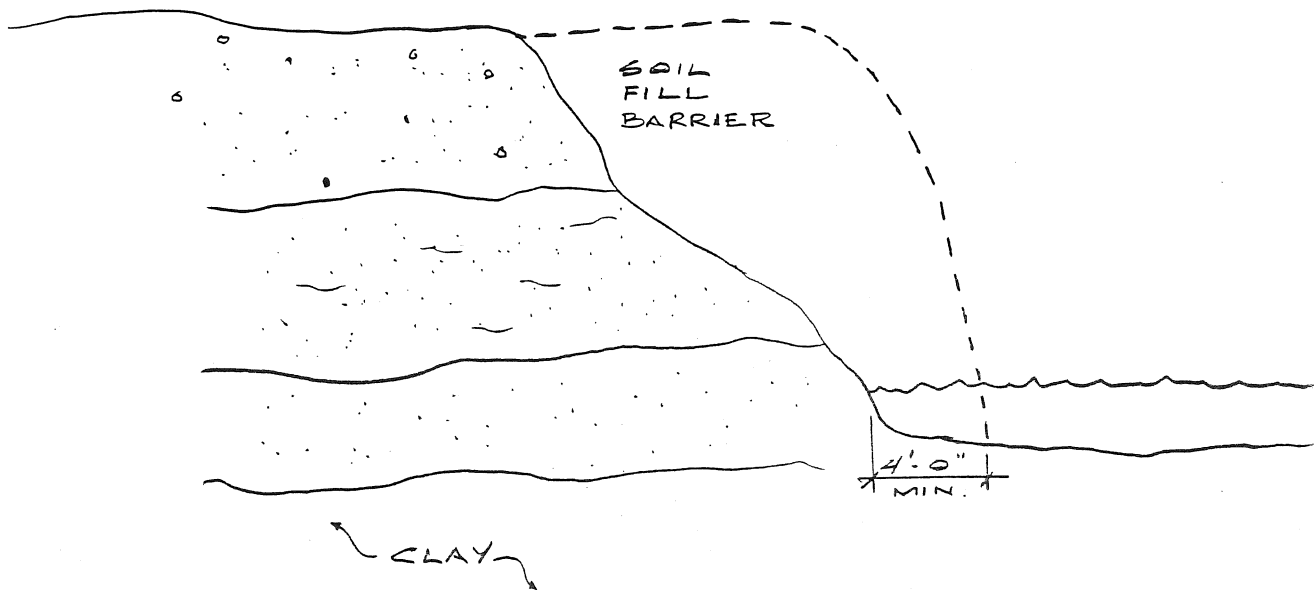
Scale: 1" = 20'-0"



Section IV  
Barrier details



D1



D2

Section V - Logs of  
sample borings


## RECORD OF SUBSURFACE EXPLORATION

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
SURFACE							
SAND, medium, brown, fill, moist	3'0"						
Concrete	3'6"						
SAND & STONES, medium, brown, occasional concrete	7'6"						
SAND, coarse, black, wet	11'0"						
SILTY CLAY, grey, moist	15'0"						
End of Boring							

## RECORD OF SUBSURFACE EXPLORATION

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
SURFACE							
SAND & STONES, medium, moist	2'0"						
SAND & SILT, medium, brown, moist	7'0"						
SILTY CLAY, organic	8'0"						
SAND, coarse, black & grey, wet	10'0"						
End of Boring							 Heavy Groundwater Encountered

# Professional Service Industries, Inc.

## RECORD OF SUBSURFACE EXPLORATION

Boring B3

Project Name: Universal Die Casting Date of Boring: 04-24-85

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
<del>SURFACE</del>							
SAND & STONES, medium, fill, moist	3'0"						
SILT, SAND & CLAY, variegated, moist	8'6"						
SAND, coarse, grey and black, wet	9'6"						
SILTY CLAY, grey, moist	10'0"						
End of Boring							



Heavy  
Groundwater  
Encountered



# Professional Service Industries, Inc.

## RECORD OF SUBSURFACE EXPLORATION

Boring B4

Project Name: Universal Die Casting Date of Boring: 04-24-85

Site: Saline, Michigan Project No.: 407-55006


DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
SURFACE							
SAND, CLAY & STONE, fill, moist	8'3"						
SAND, coarse, grey and black, wet	10'0"						
SILTY CLAY, grey, moist	15'0"						
End of Boring							



Heavy  
Groundwater  
Encountered

## RECORD OF SUBSURFACE EXPLORATION

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
— SURFACE —							
SAND, SILT & CLAY, fill, moist	4'0"						
CLAY, organic, moist	9'6"						
SAND, coarse, grey, and black, wet	11'0"						
SILTY CLAY, grey, moist	12'6"						
End of Boring							<div style="text-align: center;">  </div> Heavy Groundwater Encountered


# Professional Service Industries, Inc.

## RECORD OF SUBSURFACE EXPLORATION

Boring\_\_\_\_\_B7

Project Name: Universal Die Casting Date of Boring: 04-25-85

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
SURFACE							
SAND & STONES, medium, fill, moist	2'0"						
SILT & CLAY, organic, moist	8'6"						
SAND, medium, grey & black, wet	10'0"						
End of Boring							<div style="text-align: center;">  </div> Heavy Groundwater Encountered

## RECORD OF SUBSURFACE EXPLORATION

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
SURFACE							
SAND & STONES, medium, fill, moist	3'0"						
CLAY, organic, moist	8'0"						
SAND, medium, grey & black, wet	9'0"						
SILTY CLAY, grey, moist	10'0"						
End of Boring							

# Professional Service Industries, Inc.

## RECORD OF SUBSURFACE EXPLORATION

Boring B9

Project Name: Universal Die Casting Date of Boring: 04-25-85

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
SURFACE							
SAND & STONES, medium, fill, moist	3'6"						
SILTY CLAY, organic, moist	7'6"						
SAND, coarse, grey & black, wet	9'6"						
SILTY CLAY, grey, moist	10'0"						
End of Boring							



Heavy  
Groundwater  
Encountered

# Professional Service Industries, Inc.

## RECORD OF SUBSURFACE EXPLORATION

Boring B10

Project Name: Universal Die Casting Date of Boring: 04-25-85

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
— SURFACE —							
SAND, CLAY & STONES, medium, fill, moist	8'0"						
SAND, black, mix, wet	8'6"						
CLAY, organic, moist	9'6"						
CLAY, variegated, moist	10'0"						
End of Boring							



Heavy  
Groundwater  
Encountered


# Professional Service Industries, Inc.

## RECORD OF SUBSURFACE EXPLORATION

Boring B11

Project Name: Universal Die Casting Date of Boring: 04-25-85

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
— SURFACE —							
SAND & STONES, medium, fill, moist	3'0"						
SAND & SILT, medium, brown, moist	8'0"						 Heavy Groundwater Encountered
SAND, coarse, grey & black, wet	10'6"						
SILTY CLAY, grey, moist	12'6"						
End of Boring							

# Professional Service Industries, Inc.

## RECORD OF SUBSURFACE EXPLORATION

Boring B12

Project Name: Universal Die Casting Date of Boring: 04-25-85

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
SURFACE							
SAND & STONES, medium, fill, moist	2'0"						
SAND & SILT, medium, brown, moist	7'0"						
SILT & CLAY, organic, moist	9'0"						
SAND, medium to coarse, grey and black, wet	11'6"						
SILTY CLAY, grey, moist	12'6"						
End of Boring							



## RECORD OF SUBSURFACE EXPLORATION

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
SURFACE							
SAND, medium, brown and clay, content, moist	6'0"						
SILT & CLAY, variegated, moist, layers of peat	10'0"						
End of Boring							

## Professional Service Industries, Inc.

## RECORD OF SUBSURFACE EXPLORATION

Boring B14

Project Name: Universal Die Casting Date of Boring: 04-25-85

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
— SURFACE —							
SAND & STONES, medium, fill, moist	2'6"						
SAND & SILT, medium, brown, moist	7'0"						
CLAY, organic, moist	9'0"						
SAND, brown, coarse, wet	10'0"						
SILTY CLAY, grey, moist							
End of Boring							


# Professional Service Industries, Inc.

## RECORD OF SUBSURFACE EXPLORATION

Boring B15

Project Name: Universal Die Casting Date of Boring: 04-25-85

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
<u>SURFACE</u>							
SAND & STONES, medium, fill, moist	3'6"						 Heavy Groundwater Encountered
CLAY, organic, moist	7'6"						
SAND, coarse, grey & black, wet	10'0"						
End of Boring							

## RECORD OF SUBSURFACE EXPLORATION

Project Name: Universal Die Casting Date of Boring: 04-25-85  
Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
— SURFACE —							
SAND & SILT, medium, fill, moist	3'0"						
CLAY, organic, moist	7'0"						
SAND, medium, grey, wet, and streaks of peat	9'0"						
SILTY CLAY, grey, moist	10'0"						
End of Boring							

## RECORD OF SUBSURFACE EXPLORATION

Project Name: Universal Die Casting Date of Boring: 04-25-85  
Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
— SURFACE —							
SAND & STONES, medium, fill	2'6"						
CLAY, organic, moist	4'0"						
SAND & SILT, medium, variegated, moist	6'0"						
SAND, coarse, brown, wet and streaks of peat	8'0"						
SILTY CLAY, grey, moist	10'0"						
End of Boring							

## RECORD OF SUBSURFACE EXPLORATION

Project Name: Universal Die Casting Date of Boring: 04-25-85  
Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
SURFACE							
SAND & STONES, medium, fill, moist	2'6"						
SILT & CLAY, variegated, moist	5'0"						
CLAY, organic, moist	6'6"						
SAND, coarse, grey, wet	8'0"						
SILTY CLAY, grey, moist	10'0"						
End of Boring							

## RECORD OF SUBSURFACE EXPLORATION

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
— SURFACE —							
SAND & STONES, medium, fill, moist	2'0"						
SAND & SILT, medium, variegated, moist	4'0"						
CLAY, organic, moist	7'0"						
SAND, medium to coarse, grey and black, wet	8'0"						
SILTY CLAY, grey, moist	10'0"						
End of Boring							

# Professional Service Industries, Inc.

## RECORD OF SUBSURFACE EXPLORATION

Boring B20

Project Name: Universal Die Casting Date of Boring: 04-25-85

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
SURFACE							
SAND & STONES, medium, fill, moist	2'0"						
SAND & SILT, medium, brown, moist	4'0"						
							No Groundwater Encountered
CLAY, organic, moist	9'0"						
SILTY CLAY, grey, moist	10'0"						
End of Boring							



# Professional Service Industries, Inc.

## RECORD OF SUBSURFACE EXPLORATION

Boring B21

Project Name: Universal Die Casting Date of Boring: 04-25-85

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
<del>SURFACE</del>							
SAND & STONES, medium, fill, moist	2'0"						
SAND & SILT, medium, brown, moist	6'0"						
SAND, coarse, grey, wet	9'0"						
SILTY CLAY, grey, moist	10'0"						
End of Boring							



Heavy  
Groundwater  
Encountered


# Professional Service Industries, Inc.

## RECORD OF SUBSURFACE EXPLORATION

Boring B 22

Project Name: Universal Die Casting Date of Boring: 04-25-85

Site: Saline, Michigan Project No.: 407-55006

DESCRIPTION	DEPTH	SAMPLE	N	Q <sub>u</sub>	Q <sub>p</sub>	M <sub>c</sub>	REMARKS
SURFACE							
SAND & STONES, medium, fill, moist	3'6"						
CLAY, organic, moist	7'6"						
SAND, coarse, grey & black, wet	10'6"						
SILTY CLAY, grey, moist End of Boring							 Heavy Groundwater Encountered